

Sodick EDM Wear Parts

Wright EDM Parts Co., Ltd

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Website: www.edmparts-drill.com

Wire Guide

Image	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S100	0.11	Wire Guide (Diamond)	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP,A,AQ,AD,AG	90-1/86-1/86-2 Type	3082983
		0.21					3081436
		0.26					3083330
		0.31					3081934
	S100T	0.21	Wire Guide (Diamond) (50° Taper)	Upper & Lower	AQ/A/EPOC series/AP200-AP550/PGW200/EXC100/BF/JL series	90-1/86-1/86-2 Type	3087327
		0.26					3087328
		0.27					3087132
		0.31					3087305
	S101	0.21	Wire Guide (Sapphire)	Upper & Lower	JL,EPOC,AW,BF,PGW,EXC,AP,A,AQ,AD,AG	90-1/86-1/86-2 Type	3080047
		0.22					3080058
		0.26					3080629
		0.27					3080061
		0.31					3081934
		0.32					3080063
	S102	0.21	Wire Guide (Diamond)	Upper & Lower	G,EPOC,AW,BF,PGW150,AP(150W/150)	Manual	3080244
		0.22					3080245
		0.26					3080248
		0.27					3080249
		0.31					3080250
		0.32					3080251
	S103	0.21	Wire Guide (Diamond)	Upper & Lower	AQ.A.EPOC series,AP200-AP550,PGW200,EXC100,BF.JL series	Manual (U&L)/ AF(L)	3081000
		0.22					3080982
		0.26					3080990
		0.27					3081017
		0.31					3080991
		0.32					3081018
	S103T	0.21	Wire Guide (Diamond) (50° Taper)	Upper & Lower	AQ.A.EPOC series,AP200-AP550,PGW200,EXC100,BF.JL series	AF-Lower 50° Taper	3087331
		0.26					3087333
		0.27					3087131
		0.31					3087334
	S103L	0.21	Wire Guide (Diamond)	Upper & Lower	A280L,320L,A series	87-3/90-3/90-5 Type	3081136
		0.22					3081137
		0.26					3081138
		0.31					3081139
		0.32					3081718
	S104	0.21	Wire Guide (Sapphire)	Upper & Lower & AWT	JL,EPOC,AW,BF,PGW,EXC,AP,A,AQ,AD,AG	KM-1/KM-3/83/84/85-2/85-3 Type Super Jet AWT/97AWT/85AWT/90AWT EL-AWT	3080219
		0.22					3080220
		0.26					3080223
		0.27					3080224
		0.31					3080225
		0.32					3080226
		0.4					AWT Die A
	0.6	AWT Die A (Sapphire)	AWT			3085043	

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	S105	0.21	Wire Guide (Diamond)	Upper & Lower	AP150	Manual (High-Long)	3080763
		0.26					3080199
		0.31					(0205583)
	S106	0.8	Guide C	Upper	JL,EPOC,AW,BF,PGW,EXC,AP,A,AQ,AD,AG	AWT (Sub guide)	3080065
	S108	2.0	Guide C1	Upper	JL,EPOC,BF,PGW,EXC,AP,A,AQ,AD,AG	AWT (Sub guide)	3082269.0
	S109	0.205	Wire Guide (Diamond)	Upper	AQ,AD,AG	SJ-AWT (Option 0) (Single Diamond)	118725 (0206043)
		0.21					118759A (0206050)
		0.255					118726 (0205895)
		0.26					118760A (0206051)
		0.31					118727 (0205993)
	S109-1	0.205	Wire Guide (Diamond)	Upper	AQ,AD,AG	FJ-AWT (Double Diamond)	3110058 (0206158)
		0.21					3110546 (0206159)
		0.255					3110291 (0206160)
		0.26					3110547 (0206161)
		0.31					3110067 (0206163)
	S110	0.8	Guide C10	Upper	AQ,AD,AG	FJ Type)	3110135(0205799)
	S120	1.2	Jet Nozzle D	Upper	AQ,AD,AG	SJ-AWT (Option 0)	118720B (0205843)
	S120-1	1.5	Jet Nozzle NS	Upper	AQ,AD,AG	FJ-AWT	11826LA (0205997)






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Power Feed Contact

Image	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S008S	φ12x20.6	Power Feed Contact	Upper & Lower	AP150	(Silver Tungsten)	3080320
	S008T	φ12x20.6	Power Feed Contact	Upper & Lower	AP150	(Tungsten Carbide)	3080303 3082582
	S010	4.8x40x20	Power Feed Contact	Upper & Lower	AQ.A.EPOC series,AP200-AP550,PGW200,EXC 100,BF.JL series	Manual/AF	3085936 3080972 (3084592)
	S010G	4.8x40x20	Power Feed Contact	Upper & Lower	AQ.A.EPOC series,AP200-AP550,PGW200,EXC 100,BF.JL series	Manual/AF TiN coated - Gold color	3085936 3080972 (3084592)
	S011	4.9X10X40	Power Feed Contact	Upper	AQ,AD,AG	FJ Type	3085263
				Lower	EXC100,AP200,AQ,A D,AG	90-3/90-5S/FJ Type	

Water Nozzle





Image	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S207	φ3	Water Nozzle	Upper	AQ.A.EPOC series,AP200-AP550,PGW200,EXC 100,BF.JL series	AWT, Nozzle G3	3082997
		φ4				AWT, Nozzle G4	3082998
		φ6				AWT, Nozzle C	3081604
		φ10				AWT, NozzleH2	3081606
		φ12				AWT, Nozzle T2	3081868
	S207L φ6(I.D.)	+6.5L	Water Nozzle	Upper	AQ.A.EPOC series,AP200-AP550,PGW200,EXC 100,BF.JL series	AWT Nozzle LN1	3081682
		+11.5L	Adjustment nut			AWT Nozzle LN3	3081684
		+16.5L	Water Nozzle			AWT Nozzle LN5	3081689
		+26.5L	Long Nozzle			AWT Nozzle LN7	3082396

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	S209	φ3	Water Nozzle	Upper & Lower	AQ.A.EPOC series, AP200-AP550, PGW200, EXC 100, BF.JL series	Manual (U&L) (O-Ring Type)	3082128
		φ4					3082207
		φ6					3081674
		φ10					3081675
		φ12					3081867
	S209-1	φ6	Water Nozzle	Lower	AQ series, AP200L, AP450L	AWT Float Nozzle, S90-3	3086396
		φ10				AWT Float Nozzle, F90-3	3086746
		φ12				AWT Float Nozzle, T90-3	3086742
	S209W	φ6	Water Nozzle	Lower	AQ.A.series, AP300-AP550	AWT Float Nozzle, 87-3 Type	3086386
		φ10					3086443
		φ12					3086486
	S209FJ	φ6	Water Nozzle	Lower	AQ, AD, AG	FJ-AWT	3110303 (0205448)
		φ10					3110461 (0205530)

Connected Parts











Image	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
	S302	77x50x20	Isolator plate	Upper	A. AQ. EPOC. AP. PGW. BF. JL. EXC series Guide unit 90-1	AWT type	3082518
	S303B	57.5x50x20	Isolator plate	Upper	A. AQ. EPOC. AP. PGW. BF. JL. EXC series Guide unit 97	AWT type	3085759
	S400C	φ25 L=58 L=24(Roller)	Pulley E		AP. AW. BF. EPOC series	Manual/AF For belt (Ceramic with 2mm groove)	3050131 3050161
	S400C/F	φ25 L=58 L=24(Roller)	Pulley E		AP. AW. BF. EPOC series	Manual/AF For belt (Ceramic flat type without groove)	3050047

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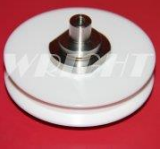




	S401	$\phi 6 \times \phi 19$ T=6	Bearing		AP. AW. BF. EPOC series	Bearing SS626LLB for pulley AS-5543	SS626LLB
	S406	$\phi 18$ 45 x 45 T=10.5	Nozzle Guide	Lower	AQ.A series, AP300-AP550	AWT	3086387
	S406-1	$\phi 29.5/\phi 22.8$ T=1.6	Spring Ring	Lower	AQ.A series, AP300-AP550	AWT	3086221
	S407	$\phi 22$ 45 x 45 T=10.5	Nozzle Guide	Common	AQ.A.EPOC series, AP200-AP550, PGW200, EXC100, BF.JL series	Manual(U&L)/AF(L) For S209	3081032
	S408	M16(Tap) 50 x 50 T=13.3	Nozzle Guide	Upper	AQ.A.EPOC series, AP200-AP550, PGW200, EXC100, BF.JL series	AWT For S207	3082804 3082526
	S409	$\phi 60/\phi 22$ T=10.5	Nozzle Guide	Lower	AQ.A series, AQ325L, AP300-AP550	AWT	3082629 3081983
	S412	OD100xID10x20 T	Urethane Roller	Upper	BF,A,AP Series	Urethane roller with 1 hole	3051572
	S414	$\phi 70 \times 20T$	Ceramic Roller C	Feed section	A500W	Ceramic feed roller C without key home	3052772 3052992 (3055915)
	S415	$\phi 70 \times 20T$		Feed section	A500W	Ceramic feed roller B with key home	3052771 3052991 (3055914)
	S416	OD100xID12x20 T	Urethane Roller	Upper	A530D, AQ325, AQ325L		3053703

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	S417	OD100xID19x20 T	Urethane Roller	Upper	A325,AQ535L,AP200		3054678 (3053703)
	S418	OD100xID12x20 T	Urethane Roller	Upper	A320,A530		3051534
	S420	OD40xID19x20T	Roller	Upper	AQ,AG		3052979
	S420 Set		Roller set	Upper	AQ,AG		3052979
	S421	φ28/φ22 T=1.6	Spring Ring FJ	Lower	AQ,AD,AG	FJ-AWT	3110304 (0205480)
	S461	OD68	Roller 61D (Ceramic)	Lower	ASX350L,AQ550		3051799 3054736 3051202
	S465	φ11/φ4 T=2	AWT Cutter	Upper	JL,EPOC,AW,BF,PGW ,EXC,AP,A,AQ	FOR AWT	3080035 (3080689) 3084628
	S600	285mmL	AWT Pipe 2.0-1.0	Upper	A350/85AWT	AWT	3080375
	S600-1		AWT Pipe 2.0-0.7		85AWT		
	S600-2		AWT Pipe 2.0-0.5		85AWT		
	S601	285mmL	AWT Pipe OD=2.0 ID=1.0 - 0.3 mm	Upper	85AWT For fine wire	AWT	3083123 3080297
	S602	152mmL	AWT Pipe 2.0-1.0	Upper	A300/320,BF	AWT	3082452

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	S603	275mmL	AWT Pipe 2.0-1.0 97AWT	Upper	AQ600/550L	AWT	3085966
	S603-1		AWT Pipe 2.0-0.7 97AWT		AQ600/550L		
	S604	285mmL	AWT Pipe 2.0-1.4	Upper	AQ327L/537L/750L/ 900LAP series	AWT	436937C
	S604-1		AWT Pipe 2.0-1.0				
	S604-2		AWT Pipe 2.0-0.7				
	S604-3		AWT Pipe 2.0-0.5				
	S604-4		Guide fix board	Upper	AQ360,A500,AQ325C		3084360
	S700	335mm	AWT Slide Belt	Upper	A350/85AWT	AWT	3080711
	S701	195mm	AWT Slide Belt	Upper	A325/A300/320,BF	AWT	3082451
	S702	375mm	AWT Slide Belt	Upper	A750/A500H	AWT	3081706
	S703	φ6.35x17.8H	AWT Belt Spring	Upper	For AWT Slide belt	AWT	3080696
	S800	L=80mml	Discharge Cable		All Machine		4130966
	S801	L=900mml	Discharge Cable		All Machine		4130799
	S802	L=1100mml	Discharge Cable		All Machine		4130894
	S803	L=1200mml	Discharge Cable		All Machine		4133356
	S804	L=1500mml	Discharge Cable		All Machine		4130848
	S853		Slide belt	Lower	AQ325		3087260
	S854				AQ327		216427B
	S855				AQ535		3087630
	S856				AQ537		3087630
	S5005		Block		Slide block for AWT type		3082521

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	S5012		Dies block	Upper	Dies block for AWT type		3082519
	S5012 SET		Dies block set	Upper	Dies block set for AWT type		3082519
	S5028	φ1.0xφ16x25	Aspirator nozzle A Plastic material		A280.A300.A320. A530		3082520
	S5029	φ2.0xφ16x4	Aspirator nozzle B Plastic material		A280.A300.A320. A530		3082119
	S5030	φ1.5xφ12x26.5	Aspirator nozzle C Plastic material		A530		3083114
	S5028C	φ1.0xφ16x25	Ceramic nozzle A		A280.A300.A320. A530		3082520
	S5029C	φ2.0xφ16x4	Ceramic nozzle B		A280.A300.A320. A530		3082119
	S5030C	φ1.5xφ12x26.5	Ceramic nozzle C		A530		3083114
	Z041S		Flow Meter		All Machine		

Other Parts

Image	Model No.	Size (mm)	Product Name	Position	Machine Model	Spec.	Original P/No.
		D51.5xd28x20 mmT	Cutter		AQ750		3091130 3091294 3091328
		D51.5xd20x20 mmT	Cutter		AQ750		3091131 3091327

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		32/20x30.6/10 mmT	Wire brush		AQ750L		3091162 3091293
	S5027	50x40x26mmT	Aspirator Die block		A280.A300.A320.A53 OD	Small	3050651
	S5004		Slide shaft				3083108
		D70x25mmT	Pinch Roller				118534C 3055704
		D70x26.5mmT	Feed Roller				118535D 3055703
	S5034	72 x 58/30x25mmT	Block for ceramic pulley B		A500.A500H series		3051262
	S5035	55x28/10x 25mmT	Pipe holder for pulley B		A500.A500H series		3051255
	S5063	D16xd10x50m mT	Pipe connector		A530 series		3051557
		D13/6xd2.0x15 mmT	Guide C2				3086928 312037A
		L260mm/3.0- 2.0mm	AWT pipe		AD360. AG360. AQ400/600L series	AWT	3110014 0206138
		L290mm/3.0- 2.0mm	AWT pipe		AD360. AG360. AQ400/600L series	AWT	11802FA 0206164

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		L230mm/3.5-3.1mm	AWT pipe		AG360. AQ360/400/560/600 L series	AWT	3110826 0206167
		L307mm/3.5-3.1mm	AWT pipe		AG360. AQ360/400/560/600 L series	AWT	3110879 0206168
	S214	D28x17.5mmT ID4mm	Water nozzle	Lower	AQ400L(AWT) AQ400-600		3110302 3110507 0206222,11816RA
		4x20x20 mm	Contact		AG400L, AG600L series	AWT	C12420B 0205881
		D10xd6x28mm	Contact		AG400L, AG600L, AG, AQ, AP, AD, HBW	AWT	A12961D 0205880
		D13xd7.7x4mm T	Seal Ring				112692A
	S212	ID2.0mm	Jet nozzle		AQ400L, AQ400-600	AWT	2994856 2995403 CW504312A
		ID1.5mm					J04245A
		ID1.2mm					2995402 0206243 G01467B
			Slide belt	Upper	AQ327L	AWT	216427A 216428A
			Slide belt	Upper	AQ537L	AWT	116687A
		D18xd12x3mm T	Seal		A320D, A530D,AQ series		2070132
		D16xd8x5mmT	Bearing		A320D, A530D,AQ series		2020172